

- **Non-contacting inductive technology to eliminate wear**
- **Travel set to customer's requirement**
- **Compact and self-contained**
- **High durability and reliability**
- **High accuracy and stability**
- **Sealing to IP65/IP67 as required**



As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications.

Our P111 LIPS® (Linear Inductive Position Sensor) is a heavy-duty version of the P101 sensor with a stronger 12.6mm push rod, recommended for applications where vibration is an issue or there is a need for longer travel sensors, mounted horizontally, and supported between rod eyes. It remains an affordable, durable, high-accuracy position sensor designed for industrial and scientific feedback applications. The unit is highly compact and space-efficient, being responsive along almost its entire length. Like all Positek® sensors, the P111 provides a linear output proportional to travel. Each sensor is supplied with the output calibrated to the travel required by the customer, any stroke from 0-5mm to 0-800mm and with full EMC protection built in. The sensor is very robust, the body and push rod being made of stainless steel for long service life and environmental resistance. It is particularly suitable for OEMs seeking good sensor performance for arduous applications such as industrial machinery where cost is important. Overall performance, repeatability and stability are outstanding over a wide temperature range. The sensor is easy to install with mounting options including M8 rod eye bearings and body clamps. The push rod can be supplied free or captive, with female M8 thread, an M8 rod eye, or dome end. Captive push rods can be sprung loaded, in either direction, on sensors up to 300mm of travel. The P111 also offers a wide range of mechanical and electrical options, environmental sealing is to IP65 or IP67, depending on cable/connector options.

### SPECIFICATION

<b>Dimensions</b>	
Body diameter	35 mm
Body length (Axial version)	calibrated travel + 163 mm
Body length (Radial version)	calibrated travel + 186 mm
Push rod extension	calibrated travel + 7 mm, OD 12.6 mm
	For full mechanical details see drawing P111-11
<b>Independent Linearity</b>	≤ ± 0.25% FSO @ 20°C - up to 450 mm
	≤ ± 0.5% FSO @ 20°C - over 450 mm
	≤ ± 0.1% FSO @ 20°C* available upon request.
	*Sensors with calibrated travel from 10 mm up to 400 mm.
<b>Temperature Coefficients</b>	< ± 0.01%/°C Gain &
	< ± 0.01%FS/°C Offset
<b>Frequency Response</b>	> 10 kHz (-3dB)
	> 300 Hz (-3dB) 2 wire 4 to 20 mA
<b>Resolution</b>	Infinite
<b>Noise</b>	< 0.02% FSO
<b>Environmental Temperature Limits</b>	
Operating	-40°C to +125°C standard
	-20°C to +85°C buffered
Storage	-40°C to +125°C
<b>Sealing</b>	IP65/IP67 depending on connector / cable option
<b>EMC Performance</b>	EN 61000-6-2, EN 61000-6-3
<b>Vibration</b>	IEC 68-2-6: 10 g
<b>Shock</b>	IEC 68-2-29: 40 g
<b>MTBF</b>	350,000 hrs 40°C Gf
<b>Drawing List</b>	
P111-11	Sensor Outline
Drawings, in AutoCAD® dwg or dxf format, available on request.	

**Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs - please contact us with your requirements.**



## LIPS® P111 RUGGED STAND-ALONE LINEAR POSITION SENSOR

Position feedback for industrial and scientific applications

### How Positek's PIPS® technology eliminates wear for longer life

Positek's **PIPS®** technology (Positek Inductive Position Sensor) is a major advance in displacement sensor design. PIPS®-based displacement transducers have the simplicity of a potentiometer with the life of an LVDT/RVDT.

PIPS® technology combines the best in fundamental inductive principles with advanced micro-electronic integrated circuit technology. A PIPS® sensor, based on simple inductive coils using Positek's ASIC control technology, directly measures absolute position giving a DC analogue output signal. Because there is no contact between moving electrical components, reliability is high and wear is eliminated for an exceptionally long life.

PIPS® overcomes the drawbacks of LVDT technology - bulky coils, poor length-to-stroke ratio and the need for special magnetic materials. It requires no separate signal conditioning.

Our LIPS® range are linear sensors, while RIPS® are rotary units and TIPS® are for detecting tilt position. Ask us for a full technical explanation of PIPS® technology.

We also offer a range of ATEX-qualified intrinsically-safe sensors.

### TABLE OF OPTIONS

**CALIBRATED TRAVEL:** Factory set to any length from 0-5mm to 0-800mm (e.g. 254mm)

#### ELECTRICAL INTERFACE OPTIONS

OUTPUT SIGNAL	SUPPLY INPUT	OUTPUT LOAD
Standard: 0.5-4.5V dc ratiometric	+5V dc nom. ± 0.5V.	5kΩ min.
Buffered: 0.5-4.5V dc	+24V dc nom. + 9-28V.	5kΩ min.
±5V dc	±15V dc nom. ± 9-28V.	5kΩ min.
0.5-9.5V dc	+24V dc nom. + 13-28V.	5kΩ min.
±10V dc	±15 V dc nom. ± 13.5-28V.	5kΩ min.
Supply Current	10mA typical, 20mA maximum.	
4-20mA (2 wire)	+24 V dc nom. + 18-28V.	300Ω @ 24V.
(3 wire sink)	+24 V dc nom. + 13-28V.	950Ω @ 24V.
(3 wire source)	+24 V dc nom. + 13-28V.	300Ω max.

Axial sensors supplied with access to output 'zero' and 'span' calibration adjustments as standard. No access option available.

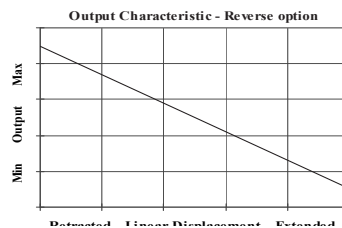
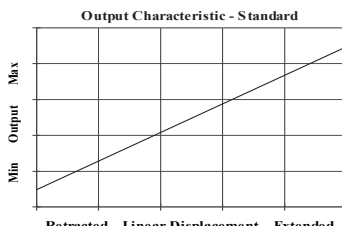
#### CONNECTOR/CABLE OPTIONS

Connector - Hirschmann GD series	Axial, IP65
Connector - Hirschmann ELWIK 4102	Radial, IP67
Cable with M12 gland or short gland	Axial, IP67
Cable with Pg 9 gland	Radial, IP67
Cable length >50 cm – please specify length in cm	

#### MOUNTING OPTIONS

M8 rod eye bearing ( radial versions), Body Tube Clamp/s (axial or radial versions).

**PUSH ROD OPTIONS** – standard retained with M8x1.25 female thread, M8 rod eye bearing, Dome end, Sprung loaded (retraction or extension) or Free.



LIPS® SERIES P111 Rugged Stand-Alone Linear Position Sensor

a	b	c	d	e	f	g	h	j
P111 . Displacement Output Adjustments Connections Option Option Option Option Z-code								

a Displacement (mm)	Value	
Displacement in mm	e.g. 0 - 254 mm	<b>254</b>
b Output	Code	
Supply V dc V <sub>s</sub> (tolerance)	Output	Code
+5V (4.5 - 5.5V)	0.5 - 4.5V (ratiometric with supply)	<b>A</b>
±15V nom. (±9 - 28V)	±5V	<b>B</b>
+24V nom. (13 - 28V)	0.5 - 9.5V	<b>C</b>
±15V nom. (±13.5 - 28V)	±10V	<b>D</b>
+24V nom. (18 - 28V)	4 - 20mA 2 wire	<b>E</b>
+24V nom. (13 - 28V)	4 - 20mA 3 wire Sink	<b>F</b>
+24V nom. (9 - 28V)	0.5 - 4.5V	<b>G</b>
+24V nom. (13 - 28V)	4 - 20mA 3 wire Source	<b>H</b>
c Calibration Adjustments	Code	
Accessible - default <sup>†</sup>	<sup>†</sup> Axial body style only. Radial body style sealed by default.	blank
Sealed		<b>Y</b>
d Connections Cable* or Connector	Code	
Cable Gland - Radial	IP67 Pg9	<b>Ixx</b>
Connector - Axial	IP65 DIN 43650 °C	<b>J</b>
Connector - Radial	IP67 M12 IEC 60947-5-2	<b>K</b>
Cable Gland - Axial	IP67 M12	<b>Lxx</b>
Cable Gland - Axial	IP67 Short	<b>Mxx</b>
<small>*Supplied with 50 cm as standard, specify required cable length specified in cm. e.g. L2000 specifies cable gland with 20 metres of cable. Nb: restricted cable pull strength.</small>		
e Body Fittings	Code	
None - default		blank
M8 Rod-eye Bearing	Radial body style only	<b>N</b>
Body Clamps - 1 pair		<b>P</b>
Body Clamps - 2 pairs		<b>P2</b>
f Sprung Push Rod	Code	
None - default		blank
Spring Extend	Up to 300mm displacement.	<b>R</b>
Spring Retract	Captive push rod only.	<b>S</b>
g Push Rod Fittings	Code	
None - default	Female Thread M8x1.25x12 deep	blank
Dome end	Required for option 'R'	<b>T</b>
M8 Rod-eye Bearing		<b>U</b>
h Push Rod Options	Code	
Captive - default	Push rod is retained	blank
Non-captive	Push rod can depart body	<b>V</b>

j Z-code	Code
Connector IP67 M12 IEC 60947-5-2 must have options 'Y' & 'J'	<b>Z600</b>
Connector IP67 M12 IEC 60947-5-2 must have option 'J'	<b>Z601</b>
≤± 0.1% @20°C Independent Linearity displacement between 10mm & 400mm only!	<b>Z650</b>
Connector with cable option 'J' or 'K' with length required in cm i.e. J100 specifies connector with 100cm of cable.	<b>Z999</b>

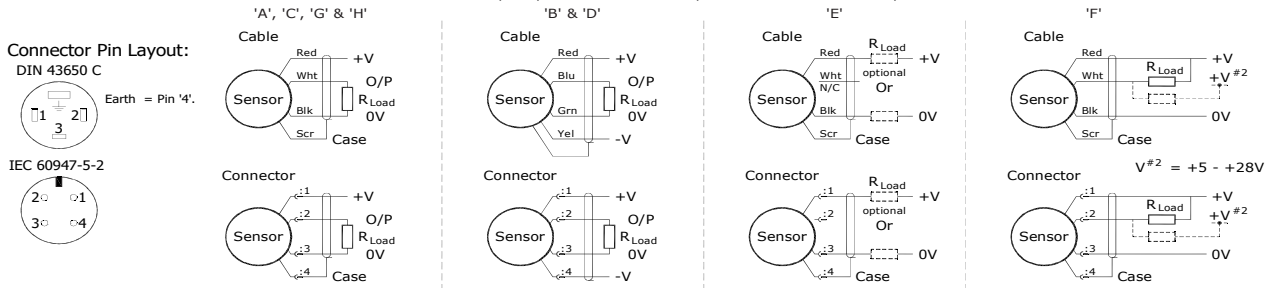


# Installation Information

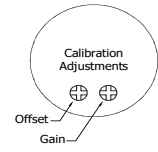
## LIPS® P111 RUGGED STAND-ALONE LINEAR POSITION SENSOR

Output Option	Output Description:	Supply Voltage: $V_s$ (tolerance)	Load resistance: (include leads for 4 to 20mA O/Ps)
<b>A</b>	0.5 - 4.5V (ratiometric with supply)	+5V (4.5 - 5.5V)	$\geq 5k\Omega$
<b>B</b>	$\pm 5V$	$\pm 15V$ nom. ( $\pm 9 - 28V$ )	$\geq 5k\Omega$
<b>C</b>	0.5 - 9.5V	+24V nom. (13 - 28V)	$\geq 5k\Omega$
<b>D</b>	$\pm 10V$	$\pm 15V$ nom. ( $\pm 13.5 - 28V$ )	$\geq 5k\Omega$
<b>E</b>	4 - 20mA 2 wire Current Loop	+24V nom. (18 - 28V)	$\approx 0 - 300\Omega$ max. @24V $\sim 1.2$ to 6V across 300 $\Omega$ $\{R_L \text{ max.} = (V_s - 18) / 20^{-3}\}$
<b>F</b>	4 - 20mA 3 wire Sink	+24V nom. (13 - 28V)	$\approx 0 - 950\Omega$ max. @24V $\sim 3.8$ to 19V across 950 $\Omega$ $\{R_L \text{ max.} = (V_s - 5) / 20^{-3}\}$
<b>G</b>	0.5 - 4.5V	+24V nom. (9 - 28V)	$\geq 5k\Omega$
<b>H</b>	4 - 20mA 3 wire Source	+24V nom. (13 - 28V)	$\approx 0 - 300\Omega$ max. $\sim 1.2$ to 6V across 300 $\Omega$

Not all output options available - see product datasheet for full options list

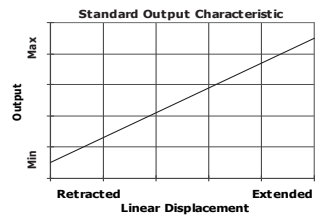


**Gain and Offset Adjustment:** (Where accessible - Typically  $\pm 10\%$  Min available)  
To adjust the gain or offset use a small potentiometer adjuster or screwdriver 2mm across. Do not apply too much force on the potentiometers.



**Mechanical Mounting:** Depending on options; Body can be mounted by M8 rod eye or by clamping the sensor body - body clamps are available, if not already ordered. Target by M8x1.25 female thread or M8 rod eye. It is assumed that the sensor and target mounting points share a common earth.

**Output Characteristic:** Target is extended 7 mm from end of body at start of normal travel. The output increases as the target extends from the sensor body, the calibrated stroke is between 5 mm and 800 mm.



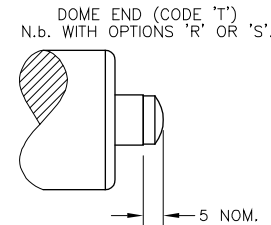
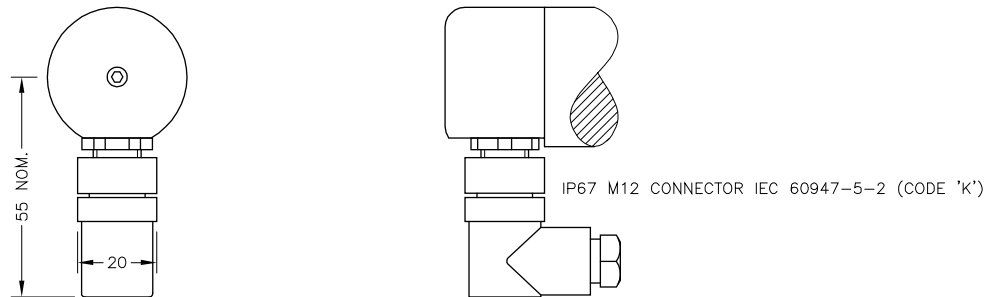
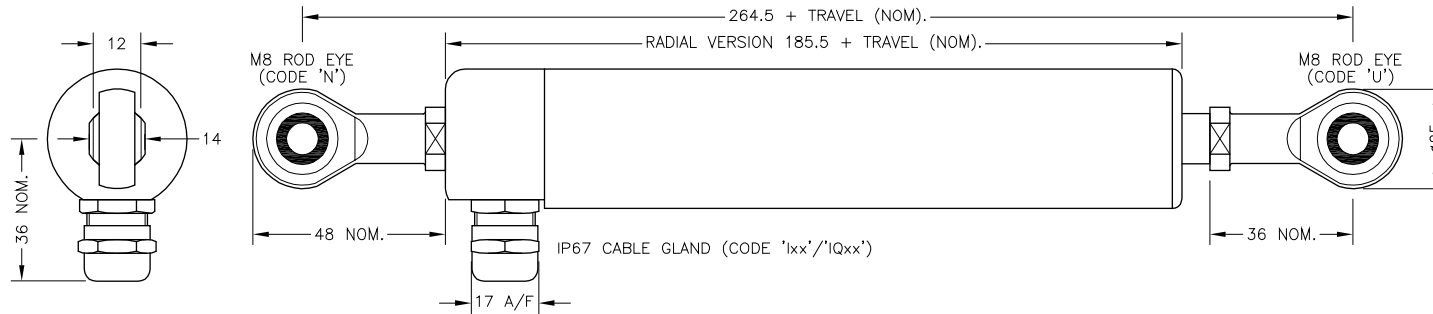
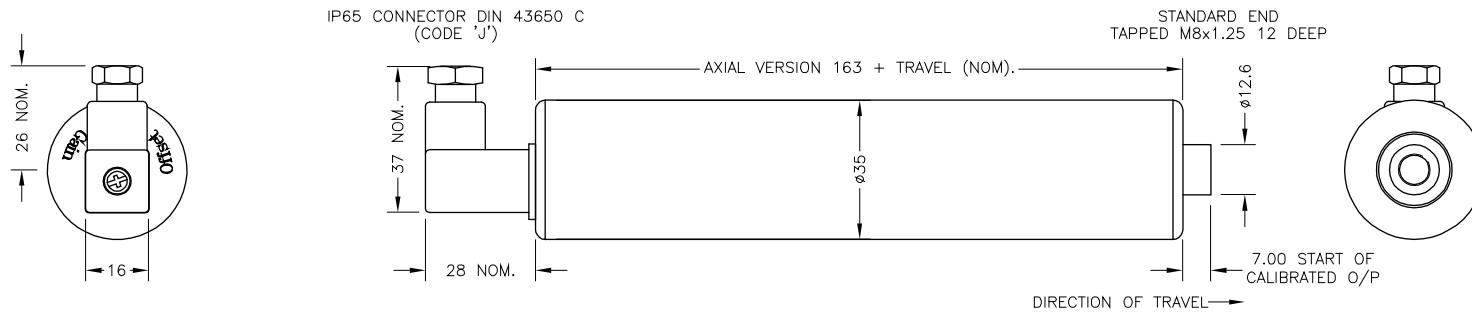
**Warning -** The M12 IEC 60947 connector may be rotated for purposes of convenient orientation of the connector and cable, however rotating the connector more than one complete revolution is not recommended.

**Repeated rotation of the connector will damage the internal wiring!**

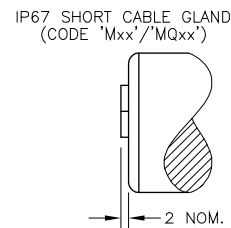
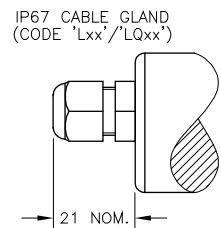
**Incorrect Connection Protection levels:-**

- A **Not protected** – the sensor is **not** protected against either reverse polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.
- B & D Supply leads diode protected. Output must not be taken outside  $\pm 12V$ .
- C & G Supply leads diode protected. Output must not be taken outside 0 to 12V.
- E, F & H Protected against any misconnection within the rated voltage.

N.b. ROD-EYE ORIENTATION NOT GUARANTEED.



DOME END (CODE 'T')  
N.b. WITH OPTIONS 'R' OR 'S'.



GAIN AND OFFSET ADJUSTMENTS SEALED (CODE 'Y')

I	ADDITIONAL DIMS/VIEWS ADDED.	PDM
J	RADIAL ENDCAP MODIF'D - RAN 335	PDM
K	SPRUNG OPTIONS 300 WAS 250 - RAN 473.	PDM
L	OPTIONS 'R' & 'S' OVER TRAVEL DIMS MODIFIED - RAN1030.	PDM
M	RANGE WAS 50-600mm RAN1056	RDS
N	RANGE NOTE AMENDED ~ RAN1200	PDM



THE PUSH-ROD RETRACTS A FURTHER 4mm NOM. FROM START OF CALIBRATED TRAVEL. STANDARD VERSIONS THE PUSH-ROD EXTENDS A FURTHER 8mm NOM. FROM END OF CALIBRATED TRAVEL, FOR SPRUNG VERSIONS: 'R': 1mm, 'S': 2mm. 'V' CODED PUSH-ROD WILL DEPART SENSOR BODY.

DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON. THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.

ELECTRICAL OPTIONS/ SPECIFICATIONS

OUTPUT OPTION	OUTPUT	SUPPLY	
A	0.5 TO 4.5V RATIOMETRIC	5V	STANDARD
B	±5V	±15V	
C	0.5 TO 9.5V	24V	
D	±10V	±15V	BUFFERED
E	0.5 TO 4.5V	24V	
F	SUPPLY CURRENT 12mA TYP. 20mA MAX.	24V	
G	4 TO 20mA 2-WIRE	24V	
H	4 TO 20mA 3-WIRE SINK	24V	
	4 TO 20mA 3-WIRE SOURCE	24V	

SINK VERSION OUTPUT COMPLIANCE 5-28V  
SOURCE VERSION DRIVE 300Ω MAX TO OV  
CABLE: 0.2mm<sup>2</sup>, 0/A SCREEN, PUR JACKET - SUPPLIED WITH 50cm OR REQUIRED LENGTH IN cm. e.g. 'L50'

3-CORE: JACKET Ø4mm  
4-CORE: JACKET Ø4.6mm  
CABLE/CONNECTOR\* CONNECTIONS:  
3 CORE 4 CORE CONNECTOR

RED	RED	:1	+Ve
BLACK	GREEN	:3	OV
	YELLOW	:4	-Ve - OPTIONS: B OR D
WHITE	BLUE	:2	OUTPUT
SCREEN	SCREEN	:4	BODY - OPTIONS: A, C, E-H

\*CONNECTORS; MAXIMUM CONDUCTOR CROSS SECTION 0.75mm<sup>2</sup>  
RANGE OF DISPLACEMENT FROM 0-5mm TO 0-800mm e.g.76, IN INCREMENTS OF 1mm.

BODY MATERIAL: STAINLESS STEEL.

FURTHER OPTIONS:

SINGLE PAIR OF BODY CLAMPS 'P'

TWO PAIRS OF BODY CLAMPS 'P2'

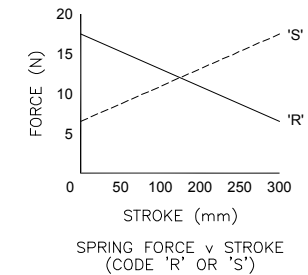
SPRING RETURN PUSH-ROD, TRAVEL ≤300mm

RETURN TO EXTENDED POSITION (CODE 'R')

RETURN TO RETRACTED POSITION (CODE 'S')

PUSH-ROD FREE (CODE 'V') - NOT AVAILABLE WITH SPRUNG OPTIONS.

GAIN AND OFFSET ADJUSTMENTS NOT AVAILABLE WITH RADIAL BODY, CODE 'lxx' AND 'K', OPTIONS.



I	05/07/11	CHECKED BY PDM	X ±0.4
J	08/03/13		X.X ±0.2
K	08/04/14		X.XX ±0.1
L	28/07/15	DESCRIPTION P111 LIPS RUGGED STAND ALONE LINEAR POSITION SENSOR	
M	9/11/15		
N	29/08/17		
SCALE 13mm		DRAWING NUMBER P111-11	REV N
SHEET 1 OF 1			